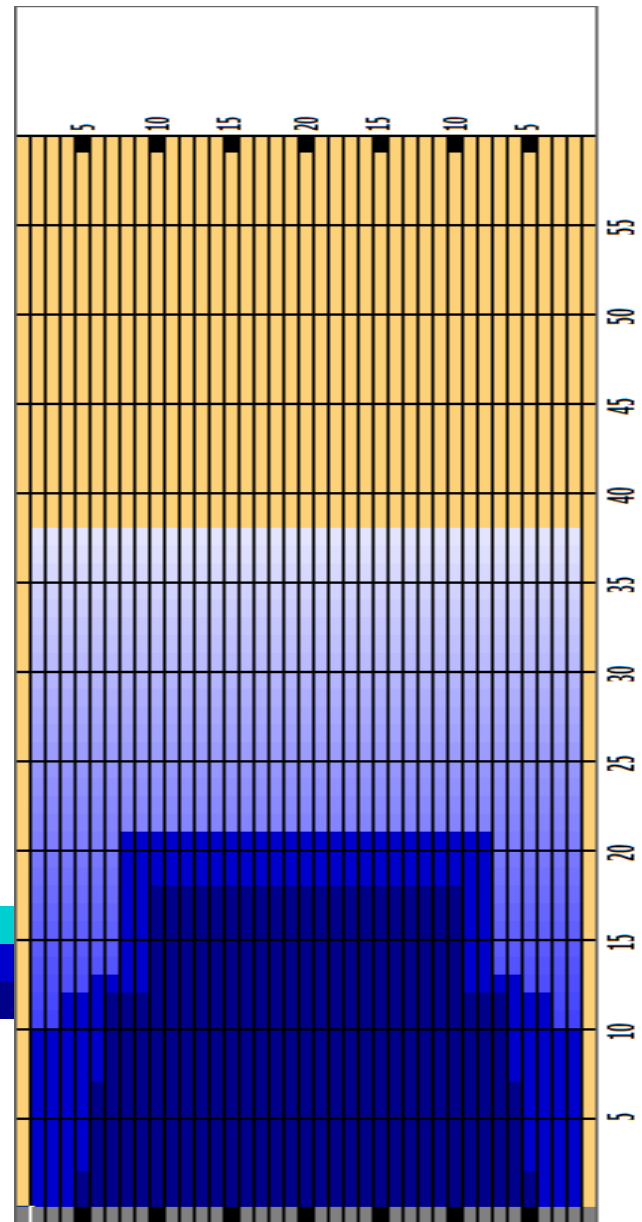


| | | | | | |
|----------------------|---------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 38 | Reverse Brush Drop | 23 | Oil Per Board | 40 ul |
| Forward Oil Total | 8.64 mL | Reverse Oil Total | 8.44 mL | Volume Oil Total | 17.08 mL |
| Tank Configuration | N/A | Tank A Conditioner | ICE | Tank B Conditioner | ICE |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 5L | 5R | 2 | 18 | 4 | A | 62 | 0.0 | 2.5 | 2.5 | 2480 |
| 2 | 6L | 6R | 2 | 18 | 4 | A | 58 | 2.5 | 7.6 | 5.1 | 2320 |
| 3 | 7L | 7R | 2 | 18 | 4 | A | 54 | 7.6 | 12.7 | 5.1 | 2160 |
| 4 | 10L | 10R | 2 | 22 | 4 | A | 42 | 12.7 | 18.9 | 6.2 | 1680 |
| 5 | 2L | 2R | 0 | 26 | 4 | A | 0 | 18.9 | 28.0 | 9.1 | 0 |
| 6 | 2L | 2R | 0 | 30 | 3 | A | 0 | 28.0 | 38.0 | 10.0 | 0 |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 3 | B | 0 | 38.0 | 21.0 | -17.0 | 0 |
| 2 | 8L | 8R | 3 | 18 | 3 | B | 75 | 21.0 | 13.4 | -7.6 | 3000 |
| 3 | 6L | 6R | 1 | 14 | 4 | B | 29 | 13.4 | 11.5 | -1.9 | 1160 |
| 4 | 4L | 4R | 1 | 14 | 4 | B | 33 | 11.5 | 9.6 | -1.9 | 1320 |
| 5 | 2L | 2R | 2 | 14 | 4 | B | 74 | 9.6 | 5.7 | -3.9 | 2960 |
| 6 | 2L | 2R | 0 | 14 | 4 | B | 0 | 5.7 | 0.0 | -5.7 | 0 |



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 30 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|---------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle:Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.68 | 1.06 | 1 | 1 | 1.06 | 2.68 |

